



NIPPONIA

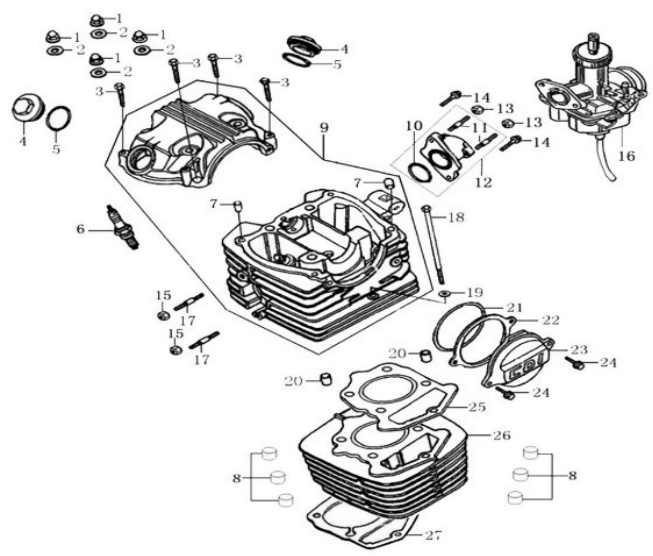
TN250

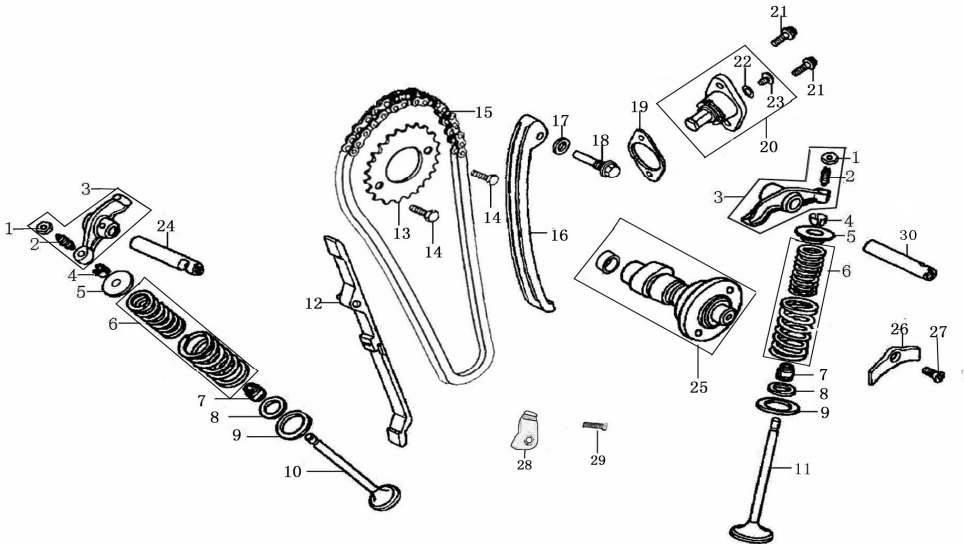


-  Blanco – Azul
-  Blanco–Rojo
-  Blanco–Negro

SPARE PARTS CATALOGUE

version: 25.2

E-1	CYLINDER			TN250	
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	100100508-0007	NUT M8	4		
2	100106576	WASHER 8.5×2×18	4		
3	100011537-0002	BOLT M6×35	4		
4	100102871-0011	COVER, VALVE CHAMBER	2		
5	100107766	O-RING 35×3	2		
6	100104137	SPARK PLUG	1		
7	100100868	PIN 8×14×6.3	2		
8	100205543	ROCKER SHAFT BAFFLE	6		
9	100208243-0005	CYLINDER HEAD ASSY	1		
10	100107759	O-RING 33.5×3	1		
11	100100423	BOLT	2		
12	100105352	INLET PIPE	1		
13	100011421-0003	NUT M6	2		
14	100011174-0004	BOLT M6×20	2		
15	100011422-0004	NUT M8	2		
16	100300217	CARBURETOR	1		
17	100100438-0002	BOLT M8×38	2		
18	100100414-0006	BOLT M6×119	1		
19	100106337	WASHER 6.2×2×13	1		
20	100031687	PIN 10×20	2		
21	100107823	O-RING 75×2.65	1		
22	100104540	GASKET,L,CYLINDER HEAD COVER	1		
23	100102865-0008	LEFT COVER, CYLINDER HEAD	1		
24	100055588-0006	BOLT M6×20	2		
25	100208875	GASKET ASSY,CYLINDER HEAD	1		
26	100207672-0006	CYLINDER BLOCK ASSEMBLY	1		
27	100208595	GASKET,CYLINDER BLOCK	1		

E-2	VALVES			TN250	
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	100105158	NUT, VALVE CLEARANCE	2		
2	100105168	SCREW, VALVE CLEARANCE	2		
3	100105180	ROCKER ARM ASSEMBLY, VALVE	2		
4	100050896	VALVE LOCKER	4		
5	100105307	SPRING SEAT	2		
6	100105329	INNER SPRING, ASSY	2		
7	100105336	SEAL, VALVE STEM	2		
8	100105325	SPRING SEAT	2		
9	100105315	OUTER VALVE SPRING RETAINER	2		
10	100077122	EXHAUST VALVE	1		
11	100108483	INTAKE VALVE	1		
12	100105225	GUIDE PLATE CHAIN	1		
13	100105055	TIMING DRIVEN SPROCKET	1		
14	100011171-0002	BOLT M6×12	2		
15	100105129	SPROCKET CHAIN	1		
16	100200476	TENSION PLATE ASSY	1		
17	100106544	WASHER 8.5×1.5×14	1		
18	100100363-0007	BOLT	1		
19	100104605	GASKET, TENSIONER	1		
20	100777952-0002	LIFTER ASSY	1		
21	100010837-0002	SCREW M6×16	2		
22	100107848	O-RING 9×1.8	1		
23	100108598-0001	BOLT M6×6	1		
24	100200375	ROCKER SHAFT	1		
25	100200200	CAMSHAFT COMP.	1		
26	100102809	POSITION PLATE, ROCKER SHAFT	1		
27	100010972-0003	SCREW M6×16	1		
28	100202747	ASSEMBLY, CHAIN PROTECT PLATE	1		
29	100011173-0003	BOLT M6×16	1		
30	100200376	ROCKER SHAFT	1		

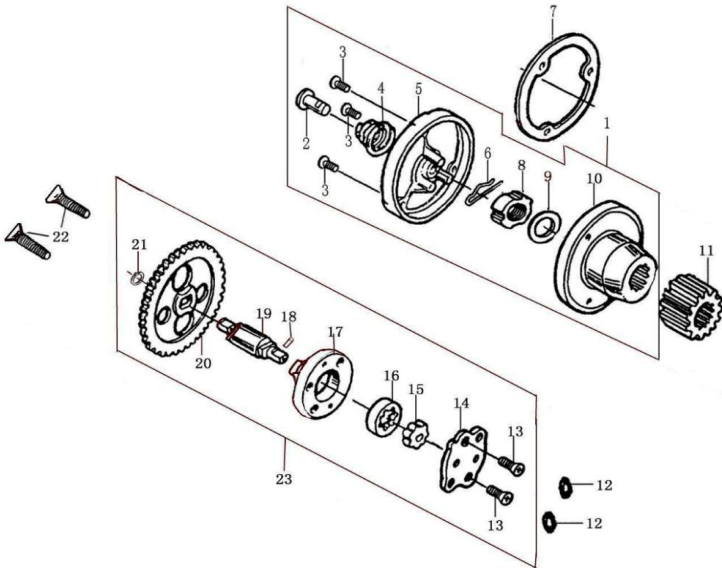
E-3	CRANKCASE COVER				TN250
No	Part No	Part description	Q'ty	Notes	Frame No
1	100011534-0002	BOLT M6×25	1		
2	100011537-0002	BOLT M6×35	1		
3	100011538-0003	BOLT M6×40	9		
4	100011540-0007	BOLT M6×50	1		
5	100100006-0011	COVER,REDUCTION GEAR	1		
6	100104733	OIL SEAL 16×28×7	1		
7	100106287-0008	CONTROLLING ARM ASSEMBLY, CLUTCH	1		
8	100104754	OIL SEAL 12×22×5	1		
9	100103443	CLUTCH CONTROLLING ARM SPRING	1		
10	100100636-0001	CLUTCH LEVER PIN	1		
11	100104887	OIL RULER ASSY	1		
12	100031573	O-RING 18×3	1		
13	100052299-0010	COVER COMP. RIGHT CRANKCASE	1		
14	100100868	PIN 8×14×6.3	2		
15	100104570	GASKET, R.CRANKCASE COVER	1		
16	100011534-0002	BOLT M6×25	3		
17	100107808	O-RING 63×2.65	1		
18	100011537-0002	BOLT M6×35	1		
19	100055588-0006	BOLT M6×20	2		
20	100055587-0006	BOLT M6×28	2		
21	100031958-0007	BOLT M6×55	2		
22	100011538-0003	BOLT M6×40	1		
23	100011542-0001	BOLT M6×60	1		
24	100101202	BEARING	1		
25	100102790-0023	FRONT PART, L.CRANKCASE COVER	1		
26	100100868	PIN 8×14×6.3	2		
27	100104547	GASKET, L.CRANKCASE COVER	1		
28	100103059-0025	CAP, SMALL VIEW HOLE	1		
29	100010074	O-RING 13.2×2.65	1		
30	100103062-0024	Cap Big View Hole	1		
31	100107731	O-RING 27.4×2.65	1		
32	100103112-0009	BACK PART, L.CRANKCASE COVER	1		

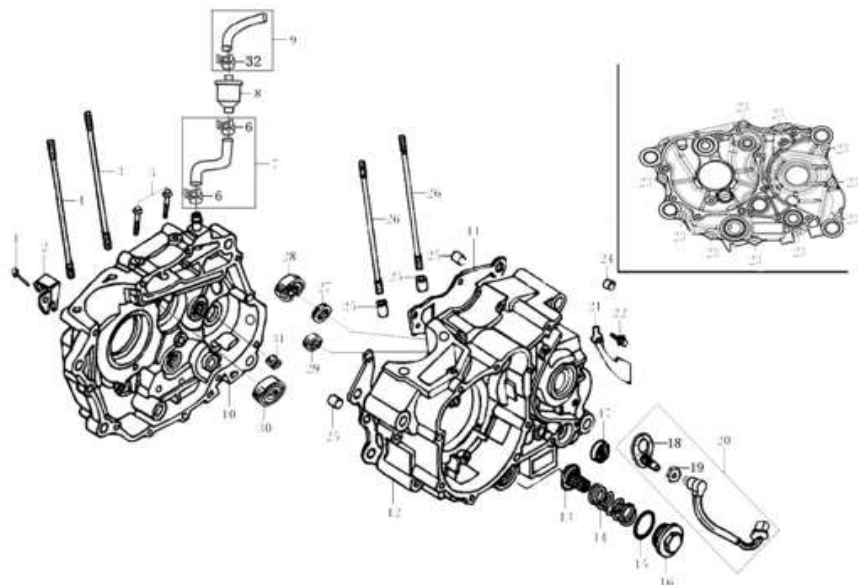
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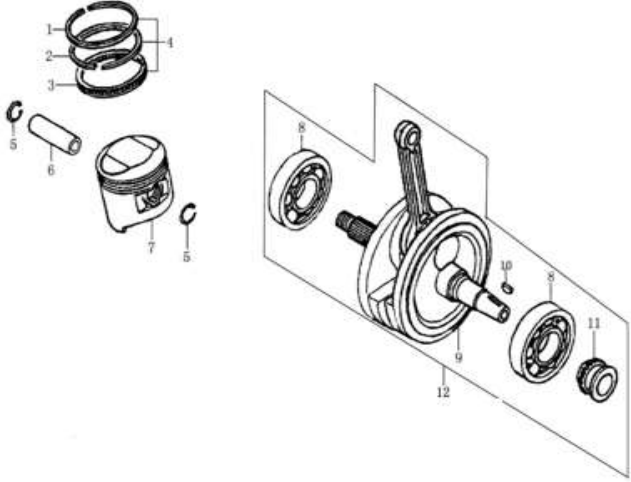
CLUTCH ASSY

TN250

No	Part No	Part description	Q'ty	Notes	Frame No
1	100203002	OUT CASE ASSEMBLY, CLUTCH	1		
2	100103341	WASHER	1		
3	100050125	PRESSURE PLATE, CLUTCH	1		
4	100050121	DRIVE FRICTION DISK	7		
5	100103422	OUTER FRICTION DISK A	6		
6	100050124	CENTER SLEEVE, CLUTCH	1		
7	100202978	SPRING, CLUTCH	6		
8	100103373	END COVER, CLUTCH	1		
9	100100429-0003	BOLT M5x20	6		
10	100103436	PUSHING ROD, CLUTCH	1		
11	100010690	BEARING (16003)	1		
12	100100601	ELASTIC CHECK RING	1		
13	100202857	CLUTCH ASSY	1		

E-5	OIL PUMP / OIL FILTER			TN250	
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	100200006	ROTOR ASS. OF OIL FILT	1		
2	100104843	OIL PIPE	1		
3	100010969-0001	SCREW M5×12	3		
4	100104844	SPRING, OIL PIPE	1		
5	100104849-0001	OIL FILTER COVER	1		
6	100104850	OPEN PIN	1		
7	100104600	GASKET, OIL FILTER	1		
8	100100524	NUT	1		
9	100103345	DISH WASHER, CLUTCH	1		
10	100200018	OIL FILTER BODY	1		
11	100103485	PRIMARY DRIVE GEAR	1		
12	100107842	O-RING 9.4×2.4	2		
13	100031824-0002	SCREW M4×10	2		
14	100204759	OIL PUMP COVER	1		
15	100204771	INNER ROTOR, OIL PUMP	1		
16	100204777	OUTER ROTOR, OIL PUMP	1		
17	100204767	OIL PUMP BODY	1		
18	100032890	Pin, $\phi 2.5 \times 10$	1		
19	100204754	SHAFT, OIL PUMP	1		
20	100100135	GEAR, OIL PUMP	1		
21	100011111	CIRCLIP 6	1		
22	100010974-0001	SCREW M6×30	2		
23	100100061	OIL PUMP ASSY	1		

E-6	CRANKCASE				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	100011542-0001	BOLT M6×60	1		
2	100106281-0006	HOLDER, CLUTCH CABLE	1		
3	100100265	CYLINDER STUD BOLT A	1		
4	100100266	CYLINDER STUD BOLT A	1		
5	100031957-0007	BOLT M6×32	2		
6	100105405	CLAMP	2		
7	100056114	BREATH TUBE	1		
8	100206039	OIL AIR FILTER	1		
9	100206023	BREATH TUBE	1		
10	100052173-0010	RIGHT CRANKCASE BLOCK	1		
11	100208706	GASKET, CRANKCASE	1		
12	100205913-0010	LEFT CRANKCASE BLOCK	1		
13	100104943	STRAINER, OIL FILTER	1		
14	100104866	SPRING, OIL FILTER STRAINER	1		
15	100107766	O-RING 35×3	1		
16	100102871-0002	COVER, VALVE CHAMBER	1		
17	100104650	OIL-SEAL 14×28×7	1		
18	100208352	GEARSHIFT SWITCH PLATE	1		
19	100100526	NUT	1		
20	100104499-0002	GEARSHIFT SWITCH LAMP	1		
21	100102901	POSITION PLATE	1		
22	100055591-0006	BOLT M6×12	1		
23	100011540-0007	BOLT M6×50	10		
24	100101202	BEARING	1		
25	100010557	PIN 10×14	4		
26	100100318	CYLINDER STUD BOLT B	2		
27	100104700	OIL SEAL 20×34×7	1		
28	100010679	BEARING (6204)	1		
29	100101026	BEARING (TM6202Z)	1		
30	100010672	BEARING (6006)	1		
31	100101072	BEARING (NK152312)	1		
32	100105484	CLAMP	1		

E-7	CRANKSHAFT CONECTING ROD ASSY / PISTON				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	100206419	PISTON RING 1	1		
2	100206467	PISTON RING 2	1		
3	100206525	OIL RING ASSY	1		
4	100101664	PISTON RING COMP	1		
5	100204707	CHECK RING, PISTON PIN	2		
6	100101531	PIN PISTON	1		
7	100101476	PISTON	1		
8	100101055	BEARING (63/28/P5)	2		
9	100207181	CONNECTING ROD COMP 3	1		
10	100100643	SEMICIRCULAR KEY	1		
11	100101984	HUB DUMP CHAIN SPROCKET	1		
12	100207013	CRANKSHAFT CONNECTING-ROD ASSY	1		

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TRANSMISSION MAIN, COUNTER SHAFT

TN250

The diagram illustrates the exploded view of the Transmission Main and Counter Shaft assembly. It consists of two main shafts, labeled 26 and 27, connected by a line labeled 28. Shaft 26 (Transmission Main Shaft) is shown with gears 1, 2, 3, 4, 5, 6, 7, 8, 9, and 10. Shaft 27 (Counter Shaft) is shown with gears 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, and 24. A drive sprocket (25) is shown at the end of the counter shaft. The diagram also shows various washers, bushings, and a fixing plate (24) for the drive sprocket.

No	Part No	Part description	Q'ty	Notes	Frame No
1	100106510	WASHER 15.2×1×25	1		
2	100103627	GEAR M-2	1		
3	100103630	GEAR M-5	1		
4	100103647	WASHER	3		
5	100100596	CIRCLI ϕ 18.5×1.2× ϕ 22.1	3		
6	100103629	GEAR M-4	1		
7	100103628	GEAR M-3	1		
8	100052667	TRANSMISSION MAIN SHAFT	1		
9	100106525	WASHER 20.2×0.5×27	1		
10	100103664	FINAL SHAFT	1		
11	100106511	WASHER 15.2×1×30	1		
12	100103778	GEAR	1		
13	100103565	GEAR BUSH	1		
14	100106434	WASHER 16.5×0.5×24	2		
15	100103743	GEAR C-1	1		
16	100203405	GEAR BUSH	1		
17	100103741	GEAR C-3	1		
18	100103739	GEAR C-4	1		
19	100103689	TRANSMISSION COUNTER SHAFT	1		
20	100103740	GEAR C-5	1		
21	100103737	GEAR C-2	1		
22	100106460	WASHER 20×1×27	1		
23	100103810	DRIVE SPROCKET	1		
24	100103850	FIXING PLATE,DRIVE SPROCKET	1		
25	100031911-0004	BOLT M6×10	2		
26	100091419	MAIN SHAFT, TRANSMISSION SET	1		
27	100203556	COUTERSHAFT TRANSMISSION SET	1		
28	100203350	TRANSMISSION MAIN, COUNTER SHAFT	1		

E-9

KICK STARTING SHAFT ASSY

TN250

An exploded view diagram of a kick starting shaft assembly. The components are numbered 1 through 16. 1 is the main shaft assembly. 2 is an O-ring. 3 is a bolt. 4 is a washer. 5 is a circlip. 6 is a guide plate. 7 is a spring. 8 is a starting ratchet. 9 is a circlip. 10 is a washer. 11 is a gear. 12 is a pivot. 13 is a seat. 14 is a return spring. 15 is a sleeve. 16 is the start-up bar component, shown separately on the right.

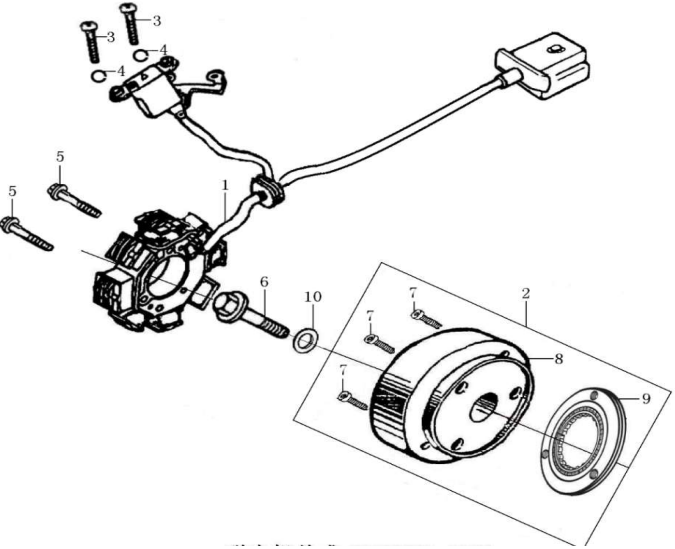
No	Part No	Part description	Q'ty	Notes	Frame No
1	100303295	KICK STARTING SHAFT ASSEMBLY	1		
2	100010071	O-RING 11.8×2.65	1		
3	100304620-0001	BOLT M12×25	1		
4	100106396	WASHER 12.1×1×18	1		
5	100011098	CIRCLIP 16	1		
6	100105791	GUIDE PLATE	1		
7	100105787	SPRING, KICK STARTING RATCHET WHEEL	1		
8	100105782	STARTING RATCHET	1		
9	100100598	CIRCLI ϕ 18.5×1.2× ϕ 22.4	1		
10	100106522	WASHER 20×0.5×27	1		
11	100102487	GEAR, KICK STARTER	1		
12	100105752	PIVOT, KICK STARTING SHAFT	1		
13	100105739	SEAT, SPRING, KICK STARTING SHAFT	1		
14	100105746	RETURN SPRING, KICK STARTING SHAFT	1		
15	100105727	SLEEVE	1		
16	100303403	START-UP BAR COMP	1		

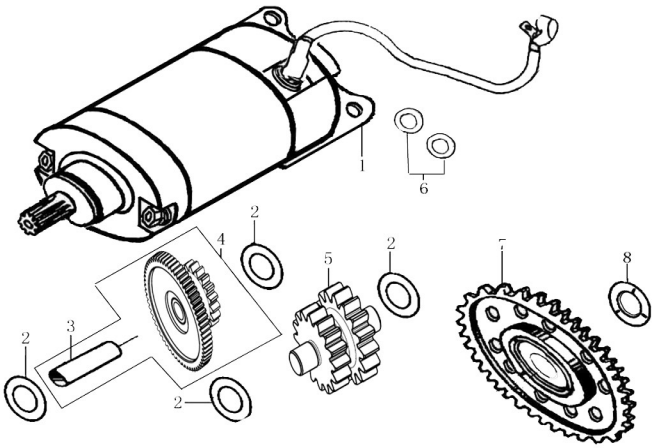
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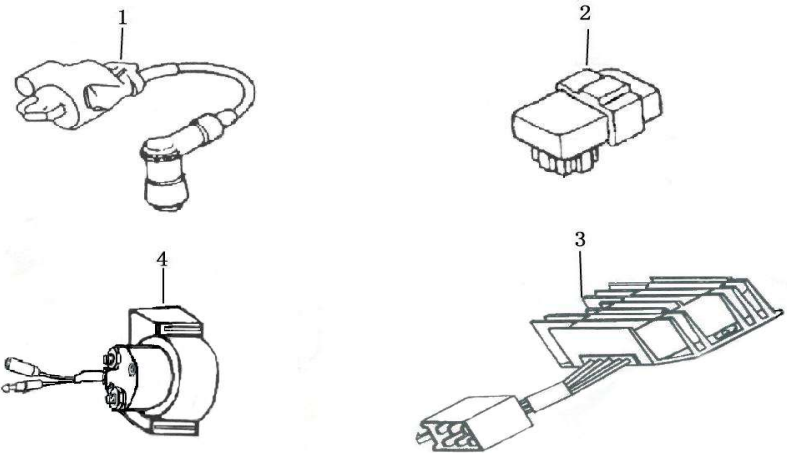
GEARSHIFT MECHANISM

TN250

No	Part No	Part description	Q'ty	Notes	Frame No
1	100011095	CIRCLIP 12	1		
2	100103978	SPRING, GEARSHIFT PLATE	1		
3	100103999	GEARSHIFT PLATE	1		
4	100203914-0002	GEARSHIFT SHAFT COMP	1		
5	100203926	RETURN SPRING	1		
6	100106402	WASHER 14×0.5×20	2		
7	100011096	CIRCLIP 14	1		
8	100106303-0002	GEARSHIFT LEVER COMP	1		
9	100011174-0006	BOLT M6×20	1		
10	100204027	GEARSHIFT SHAFT	1		
11	100103914	SHAFT , GEARSHIFT FORK	1		
12	100103895	RIGHT FORK, COUNTERSHAFT	1		
13	100103904	CENTER FORK, MAINSHAFT	1		
14	100103899	LEFT FORK, COUNTERSHAFT	1		
15	100100420-0002	BOLT	1		
16	100010886-0005	WASHER φ6	1		
17	100103944	STOPPING PLATE	1		
18	100032886	PIN 4×10	1		
19	100103952	GEARSHIFT DRUM	1		
20	100103982	SPRING ,LOCATING PLATE	1		
21	100104008	LOCATING PLATE ASSY	1		
22	100100387-0002	BOLT FIXING PLATE	1		

E-11	MAGNETO COMP				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	100104166-0002	STATOR ASSY,MAGNETO	1		
2	100104192	ROTOR ASSY,MAGNETO	1		
3	100031844-0002	SCREW M4×10	2		
4	100010884-0004	WASHER φ4	2		
5	100055587-0006	BOLT M6×28	2		
6	100050578	BOLT M10×36	1		
7	100100499-0001	BOLT M8×18	3		
8	100104190	ROTOR ASSY,MAGNETO	1		
9	100103204	ASSEMBLY, OVERRUNNING CLUTCH	1		
10	100053900	WASHER 10.5×2.5×24	1		

E-12	ELECTRIC STARTING MECHANISM				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	100104246-0002	STARTING MOTOR ASSY	1		
2	100106391	WASHER 10.5×0.5×18	4		
3	100103228	SHAFT, REDUCTION	1		
4	100202659	GEAR, REDUCTION, 1	1		
5	100202634	GEAR, REDUCTION, 2	1		
6	100104272	WASHER	2		
7	100103265	PLATE GEAR ASSY	1		
8	100103215	WASHER 22×3.5×34	1		

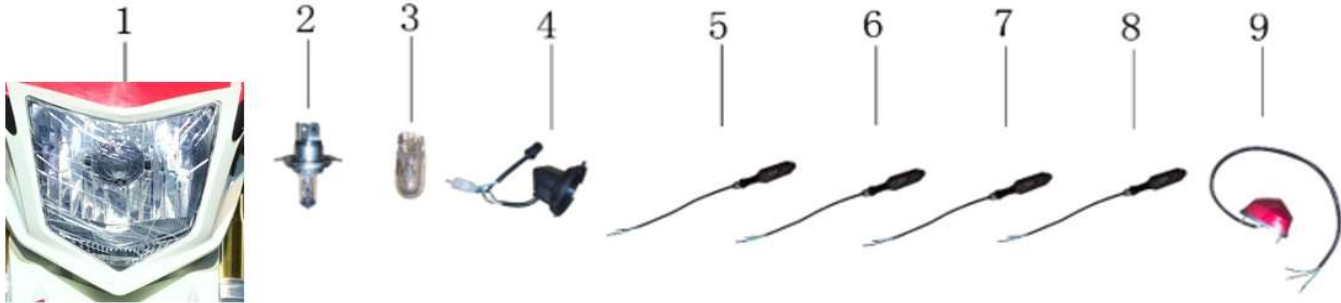
E-13	ELECTRIC PARTS				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	100204266-0006	IGNITION COIL	1		
2	100104095	C.D.I	1		
3	100205413	RECTIFIER	1		
4	100205381	RELAY	1		

E-14

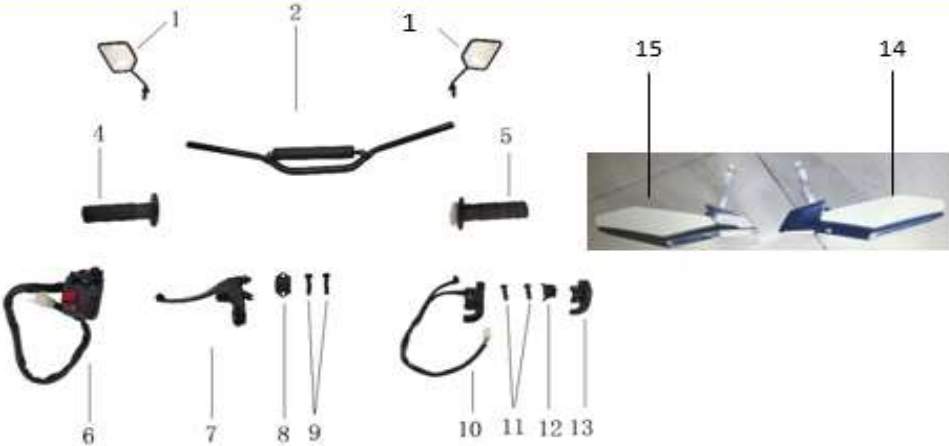
EXHAUST GAS RECIRCULATION SYSTEM

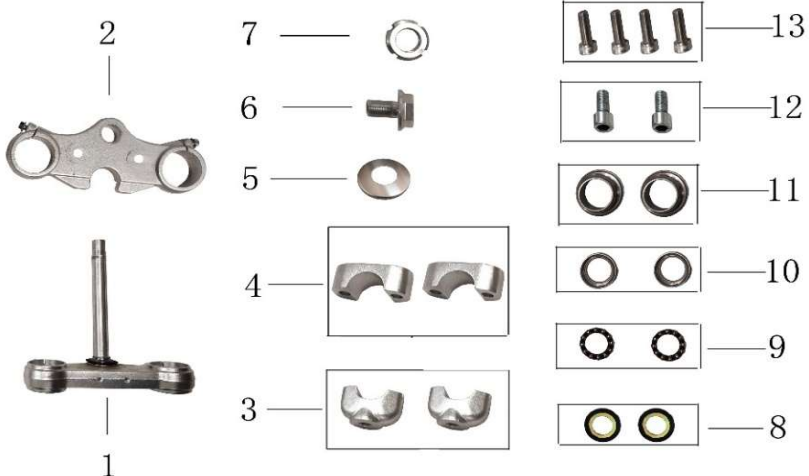
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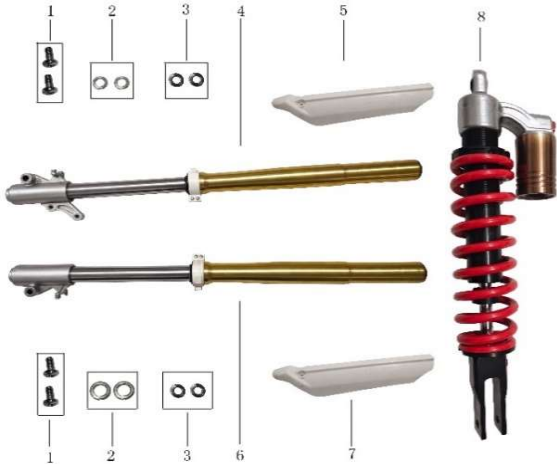
No	Part No	Part description	Q'ty	Notes	Frame No
1	100105396	CONNECTING PIPE	1		
2	100105402	HOOP	2		
3	100105406	SEC.AIR BOX VALVE	1		
4	100105392	CONNECTING PIPE	1		
5	100105403	HOOP	1		
6	100105445	GAS PUMP	1		
7	100201410-0001	IRON PIPE	1		
8	100055589-0006	BOLT M6×16	2		
9	100104640	PAPER GASKET	1		
10	100201446	RUBBER PIPE	1		
11	100105484	CLAMP	2		
12	100108171	RUBBER PIPE	1		
13	100105485	CLAMP	1		
14	100105471	RUBBER PIPE	1		
15	100201432	RUBBER PIPE	1		

F-1	LIGHTS				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F01-01	Headlight Assy	1		
2	TN250F01-02	Bulb	1		
3	TN250F01-03	Small bulb	1		
4	TN250F01-04	Cable for headlight	1		
5	TN250F01-05	Winker, Front, RH	1	LED	
6	TN250F01-06	Winker, Front, LH	1	LED	
7	TN250F01-07	Bracket,Left Rear Turn Signal	1	LED	
8	TN250F01-08	Bracket,Right Rear Turn Signal	1	LED	
9	TN250F01-09	Light Unit,Tail	1	LED	

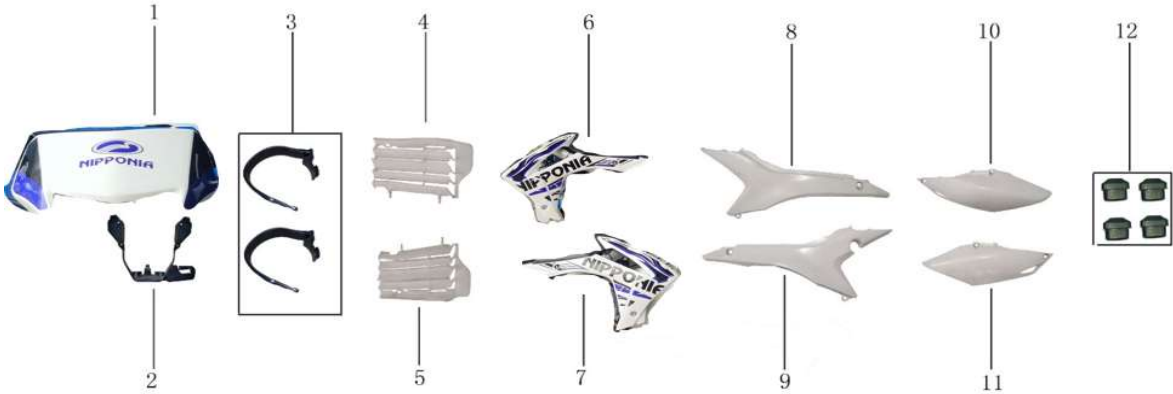
F-2	DASHBOARD				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F02-01	Meter Assy.	1		
2	TN250F02-02	Counter	1		
3	TN250F02-03	Bracket,Meter	1		
4	TN250F02-04	I-Rubber	3		
5	TN250F02-05	Cable bracket	1		
6	TN250F02-06	Cable Comp,Clutch	1		
7	TN250F02-07	Cable Comp,Throttle	1		

F-3	HANDLEBAR/SWITCH				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F03-013	Rearview Mirror, SET	1		
2	TN250F03-02	Pipe Comp,Steering Handle	1		
4	TN250F03-04	Grip, LH	1		
5	TN250F03-05	Grip Comp., Throttle	1		
6	TN250F03-06	Handlebar Switch,LH	1		
7	TN250F03-07	Lever Set, Clutch	1		
8	TN250F03-08	Clutch lever bracket	1		
9	TN250F03-09	Clutch lever fixed screw	2		
10	TN250F03-10	Seat,Greaser	1		
11	TN250F03-11	Throottle fixed screw	2		
12	TN250F03-12	Throottle cable fixed bracket	1		
13	TN250F03-13	Throottle upper cover	1		
14	TN250F03-14	Handguard left	1		
15	TN250F03-15	Handguard right	1		

F-4	STEERING STEM				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F04-01	Body Set,Steering Stem	1		
2	TN250F04-02	Plate, Connecting Upper	1		
3	TN250F04-03	Handle bar upper bracket	2		
4	TN250F04-04	Handle bar lower bracket	2		
5	TN250F04-05	Dust Cap,Steering Stem	1		
6	TN250F04-06	Steering stem locking bolt	1		
7	TN250F04-07	Acorn Nut,Steering Stem	1		
8	TN250F04-08	Upper and lower dust pads	2		
9	TN250F04-09	Cage	2		
10	TN250F04-10	Bearing shaft ring	2		
11	TN250F04-11	Bearing outer ring	2		
12	TN250F04-12	Steering column holder mounting bolt	2		
13	TN250F04-13	Handle pipe clamp mounting bolt	4		

F-5	SHOCK ABSORBER				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F05-01	Damping guard mounting bolt	2		
2	TN250F05-02	Spring washer for shock absorbing cover	2		
3	TN250F05-03	Flat washer for damping guard installation	2		
4	TN250F05-04	Front Shock Absorber,LH	1		
5	TN250F05-05	Front shock absorber, protector,LH	1		
6	TN250F05-06	Front Shock Absorber,RH	1		
7	TN250F05-07	Front shock absorber,protector,RH	1		
8	TN250F05-08	Absorber Assv.,Rear Shock	1		

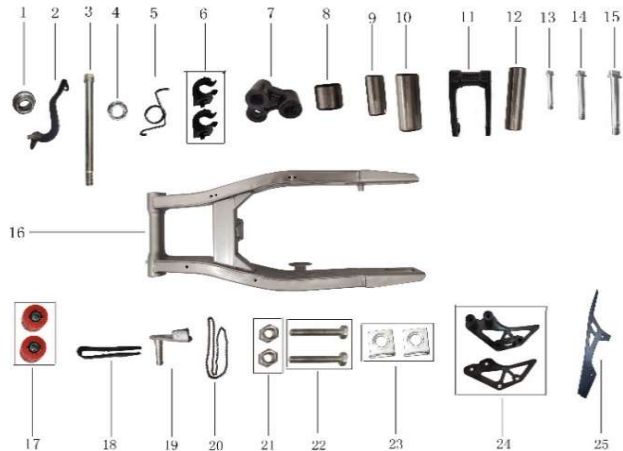
F-6	FRONT FENDER & SEAT					TN250	
							
No	Part No	Part description	Q'ty	Notes	Frame No		
1	TN250F06-01	Front Fender	1				
2	TN250F06-02	Seat	1				
3	TN250F06-03	Backstop	1				
4	TN250F06-04	Rear fender	1				
5	TN250F06-05	Rear fender	1				
6	TN250F06-06	Wire hook	1				
7	TN250F06-07	Rear license plate bracket	1				
8	TN250F06-08	Back reflector	1				

F-7	PLASTIC PARTS				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F07-01	Air Guide Sleeve Comp.	1		
2	TN250F07-02	Headlight shell lining	1		
3	TN250F07-03	Headlight drawstring	2		
4	TN250F07-04	Left draft board	1		
5	TN250F07-05	Left draft board	1		
6	TN250F07-06	Fuel tank left guard plate	1		
7	TN250F07-07	Fuel tank right guard plate	1		
8	TN250F07-08	Left body	1		
9	TN250F07-09	Right body	1		
10	TN250F07-10	Left body guard	1		
11	TN250F07-11	Right body guard	1		
12	TN250F07-12	Square muffler glue	4		

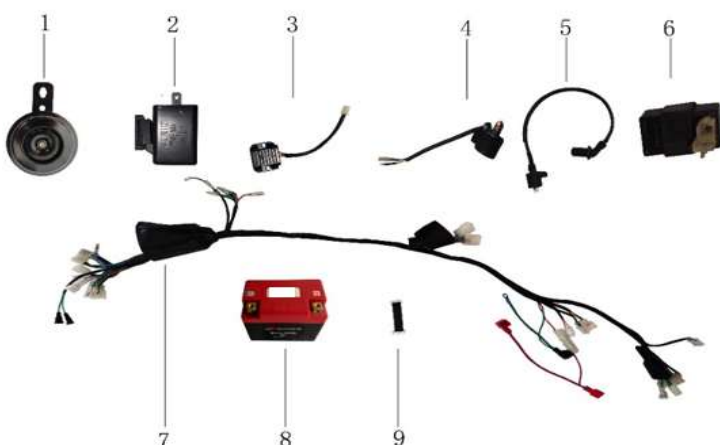
F-8	FUEL TANK					TN250
						
No	Part No	Part description	Q'ty	Notes	Frame No	
1	TN250F08-01	T-type glue	1			
2	TN250F08-02	Fuel tank connection block	1			
3	TN250F08-03	Fuel tank glue	4			
4	TN250F08-04	Fuel tank cap	1			
5	TN250F08-05	tank	1			
6	TN250F08-06	Drawstring	1			
7	TN250F08-07	Rear glue of fuel tank	1			
8	TN250F08-08	Oil switch combination	1			
9	TN250F08-09	Tubing	1			
10	TN250F08-10	Tubing	1			

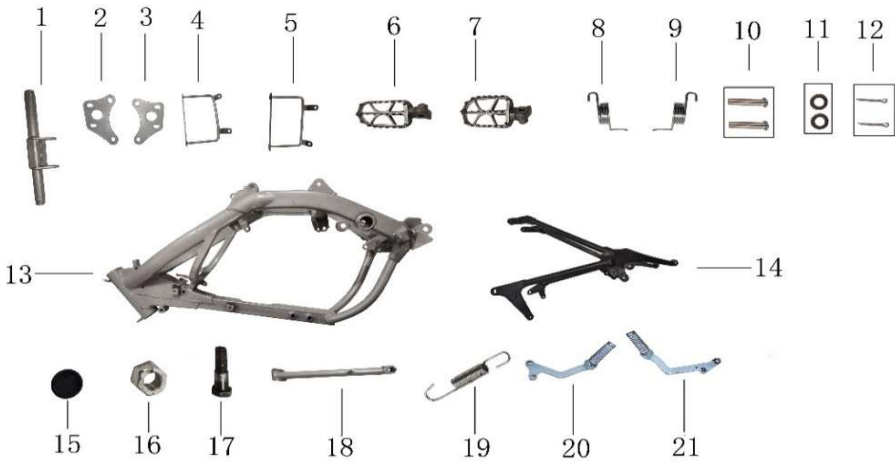
F-9	FRONT WHEEL				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F09-01	Wheel,Front	1		
2	TN250F09-02A	Tire,Front Wheel	1	DUAL PURPOSE	
2	TN250F09-02	Tire,Front Wheel	1	OFF ROAD	
3	TN250F09-03	Tube,Front Wheel	1		
4	TN250F09-04	Pad belt, Inner tire	1		
5	TN250F09-05	Disc plate bolt	6		
6	TN250F09-06	Disk Comp.,Front Brake	1		
7	TN250F09-07	Disc-Brake Assy.,Front	1		
8	TN250F09-08	Pad Comp.,Front Brake	1		
9	TN250F09-09	Washer,Flange	1		
10	TN250F09-10	Axle,Front Wheel	1		
11	TN250F09-11	Front wheel axle locking nut	1		
12	TN250F09-12	Front wheel hub	1		

F-10	REAR WHEEL				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F10-01	Wheel,Rear	1		
2	TN250F10-02A	Tire,Rear Wheel	1	DUAL PURPOSE	
2	TN250F10-02	Tire,Rear Wheel	1	OFF ROAD	
3	TN250F10-03	Tube,Rear Wheel	1		
4	TN250F10-04	Pad belt, Inner tire	1		
5	TN250F10-05	Sprocker bolt	6		
6	TN250F10-06	Sprocket,Final Driven	1		
7	TN250F10-07	Rear disc plate bolt	6		
8	TN250F10-08	Rear disc plate	1		
9	TN250F10-09	Rear disc pump	1		
10	TN250F10-10	Pad Comp.,REAR Brake	1		
11	TN250F10-11	Rear Wheel Bush, LH	1		
12	TN250F10-12	Rear Wheel Bush,RH	1		
13	TN250F10-13	Axle,Rear Wheel	1		
14	TN250F10-14	Rear wheel locking nut	1		
15	TN250F10-15	Rear wheel hub	1		

F-11	REAR FORK				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F11-01	Rear brake pedal liner	1		
2	TN250F11-02	Rear brake pedal	1		
3	TN250F11-03	Flat fork shaft	1		
4	TN250F11-04	Flat fork shaft lock nut	1		
5	TN250F11-05	Rear brake pedal reset spring	1		
6	TN250F11-06	Disc brake hose clamp	2		
7	TN250F11-07	Small cradle	1		
8	TN250F11-08	Small cradle liner 1	1		
9	TN250F11-09	Small cradle liner 2	1		
10	TN250F11-10	Small cradle liner 3	1		
11	TN250F11-11	Big cradle	1		
12	TN250F11-12	Big cradle liner	1		
13	TN250F11-13	Cradle shaft Ø12×75 M12×1.25×16	1		
14	TN250F11-14	Cradle shaft Ø12×95 M12×1.25×16	1		
15	TN250F11-15	Cradle shaft Ø12×127 M12×1.25×20	1		
16	TN250F11-16	Flat fork welding combination	1		
17	TN250F11-17	Guide sprocket	2		
18	TN250F11-18	Chain guard card	1		
19	TN250F11-19	Tensioner bracket	1		
20	TN250F11-20	Chain	1		
21	TN250F11-21	Chain adjusting nut	2		
22	TN250F11-22	Chain adjusting bolt	2		
23	TN250F11-23	Chain adjuster right	2		
24	TN250F11-24	Large chain guide	1		
25	TN250F11-25	Chain box	1		

F-12	MUFFLER & AIR CLEANER				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F12-01	Muffler tail tube 1	1		
2	TN250F12-02	Muffler tail tube 2	1		
3	TN250F12-03	Front section of muffler	1		
4	TN250F12-04	Exhaust gasket	1		
5	TN250F12-05	Air filter bracket	1		
6	TN250F12-06	Air filter element	1		
7	TN250F12-07	Air filter lining	1		
8	TN250F12-08	Air filter	1		
9	TN250F12-09	Battery box pressure plate	1		
10	TN250F12-10	Battery box layering	1		
11	TN250F12-11	Air filter holder 1	1		
12	TN250F12-12	Air filter holder 2	1		
13	TN250F12-13	Air filter housing	1		

F-13	ELECTRICAL ELEMENTS				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F13-01	Horn Assy.	1		
2	TN250F13-02	Flasher	1		
3	TN250F13-03	Rectifier Regulate Assy.	1		
4	TN250F13-04	Relay Assy., Starting	1		
5	TN250F13-05	Coil Assy., Ignition	1		
6	TN250F13-06	Unit Assy, C.D.I.	1		
7	TN250F13-07	Harness, Wire	1		
8	TN250F13-08	Battery Assy.	1		
9	TN250F13-09	Battery fixing belt	1		

F-14	FRAME				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F14-01	Suspension rod	1		
2	TN250F14-02	Engine front suspension mounting plate (left)	1		
3	TN250F14-03	Engine front suspension mounting plate (right)	1		
4	TN250F14-04	Left bracket of induced draft board	1		
5	TN250F14-05	Right bracket of draft plate	1		
6	TN250F14-06	Front left pedal	1		
7	TN250F14-07	Front right pedal	1		
8	TN250F14-08	Front left pedal torsion spring	1		
9	TN250F14-09	Front right pedal torsion spring	1		
10	TN250F14-10	Front left and right pedal pins	2		
11	TN250F14-11	Front left and right pedal washers	2		
12	TN250F14-12	Front left and right pedal split pins	2		
13	TN250F14-13	Frame welded parts	1		
14	TN250F14-14	Tailstock	1		
15	TN250F14-15	Dust cover	1		
16	TN250F14-16	Side bracket mounting nut	1		
17	TN250F14-17	Side bracket mounting bolt	1		
18	TN250F14-18	Side bracket	1		
19	TN250F14-19	Side bracket return spring	1		
20	TN250F14-20	Rear left pedal assembly	1		
21	TN250F14-21	Rear right pedal assembly	1		

F-15	CARBURETOR				TN250
					
No	Part No	Part description	Q'ty	Notes	Frame No
1	TN250F15-01	Rr,L cover for engine	1		
2	TN250F15-02	Starting lever	1		
3	TN250F15-03	Rubber gasket	1		
4	TN250F15-04	Air-intake pipe	1		
5	TN250F15-05	Cable bracket	1		
6	TN250F15-06	Engine assy.	1		
7	TN250F15-07	Carburetor bolt	2		
8	TN250F15-08	Engine left rear cover bolt	2		
9	TN250F15-09	Intake tube bolt	2		
10	TN250F15-10	Carburetor	1		
11	TN250F15-11	Gearshift arm	1		